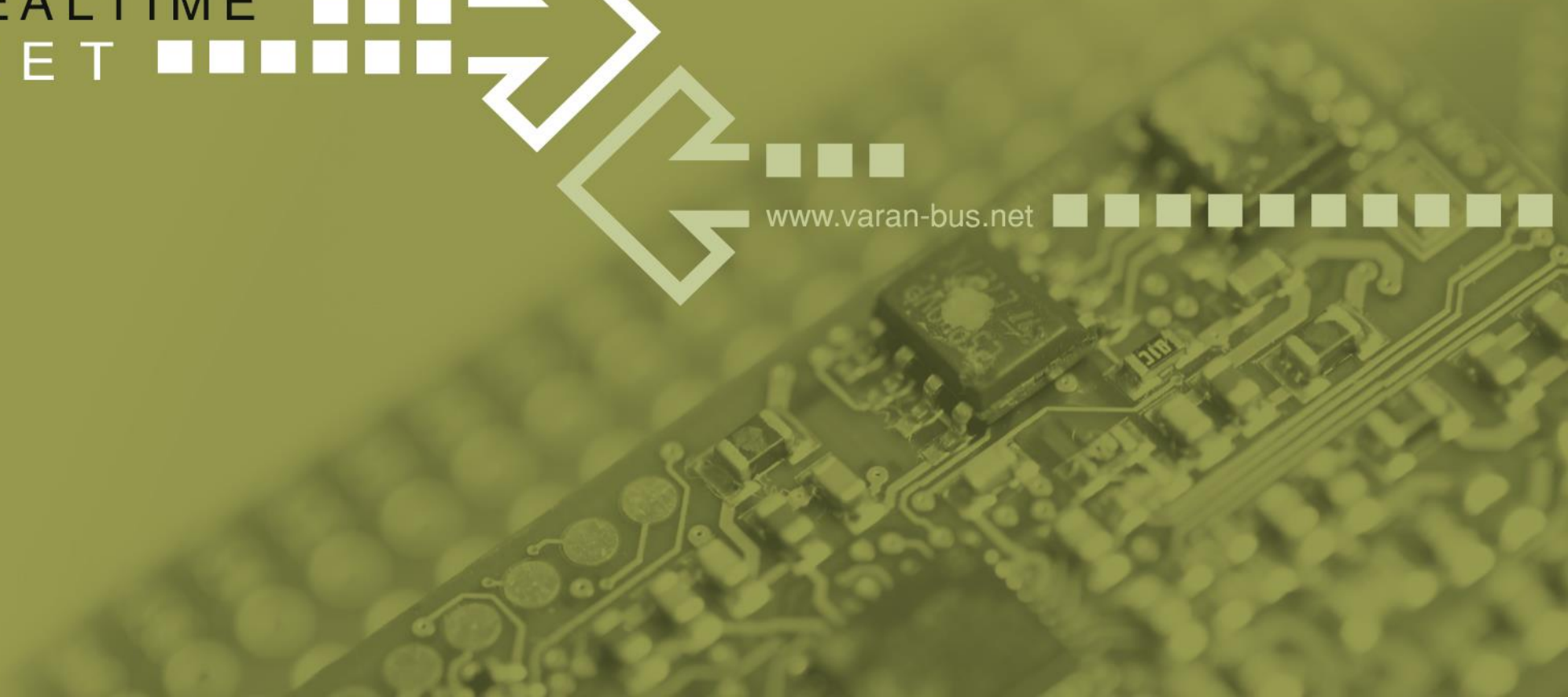




REALTIME
ETHERNET

A large, stylized white arrow pointing right, with a dotted trail extending to the left. The arrow has a jagged, zig-zag tail. Below it, a smaller, semi-transparent version of the same arrow points left, also with a dotted trail extending to the right.

www.varan-bus.net





- Highlights at a Glance
- Universal Applicability
- Function Principle
- Performance Characteristics
- Safety Integration
- Connection Technology
- Technology Examples
- The VARAN BUS USER ORGANIZATION

HIGHLIGHTS AT A GLANCE

- **Hard real-time**

 - Cycle times $< 100 \mu\text{s}$ and jitter $< 100 \text{ ns}$

- **High data reliability**

 - Unacknowledged messages are repeated within the same bus cycle
 - Short packet lengths up to a maximum of 128 bytes

- **Flexible network topology**

 - Star, line and tree topologies can be combined as desired
 - Modular machine structures via "Plug & Play" function

- **Low system costs**

 - Use of inexpensive standard components

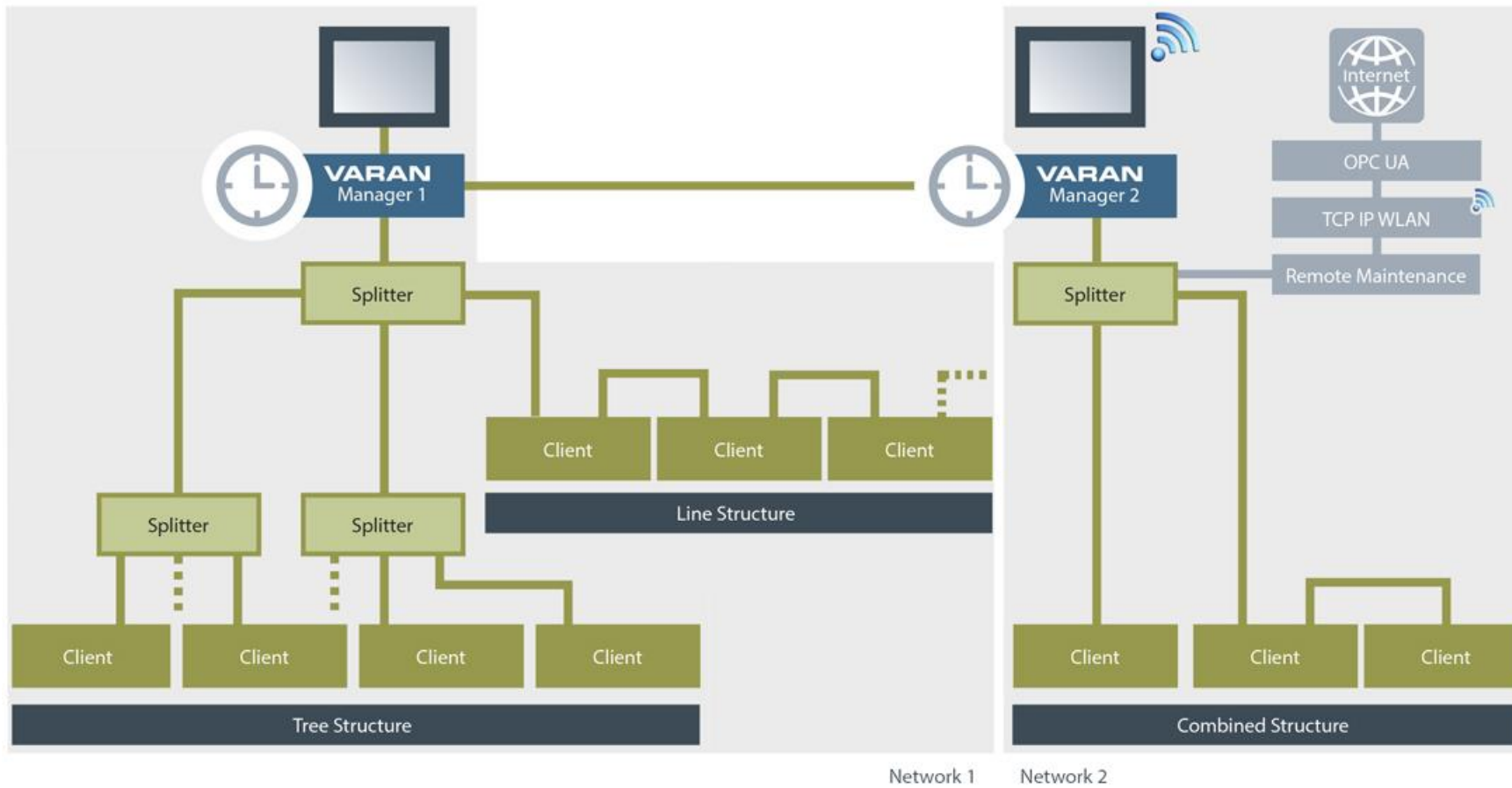
- **Open standard**

 - The rights for the technology are held by the VARAN BUS USER ORGANIZATION

VARAN REAL-TIME ETHERNET



UNIVERSAL
APPLICABILITY



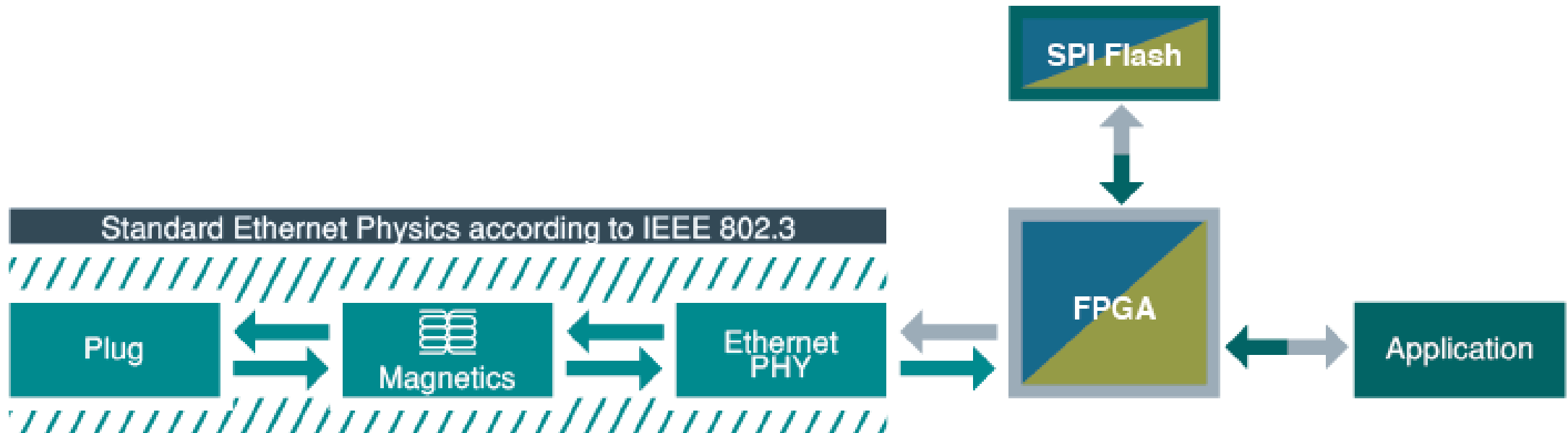
- Rubber/plastic technology
- Metal processing
- Robotics/handling
- Packaging
- Food processing
- Logistics/material flow
- Printing/paper
- Analysis/testing
- Textiles
- Machine tools

VARAN REAL-TIME ETHERNET



FUNCTION PRINCIPLE

- VARAN protocol is run completely in the hardware
- Inexpensive standard components are used



OPTIMIZED VARAN DATA PACKETS



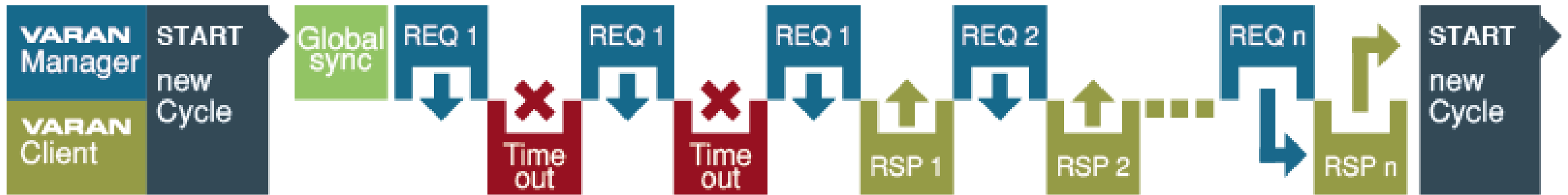
- Small frames: 128-byte payloads and low overhead

- Guaranteed data consistency with reconfirmation of each message
- Distributed clocks are not required: synchronization with a PLL mechanism



Cycle time <math>< 100 \mu\text{s}</math>

- Industrial environment affected by disruptions
- If no confirmation is received, the message is repeated in the same bus cycle



Communication in the event of an error

Application Layer	Eth. Appl. HTTP/FTP	Control Application		
Transport Layer	IP	UDP	VARAN Manager	
Network Layer	IP			
Datalink Layer	Eth MAC	DA	ASYN	ISO
	VARAN MAC			
Physical Layer	Ethernet PHY			

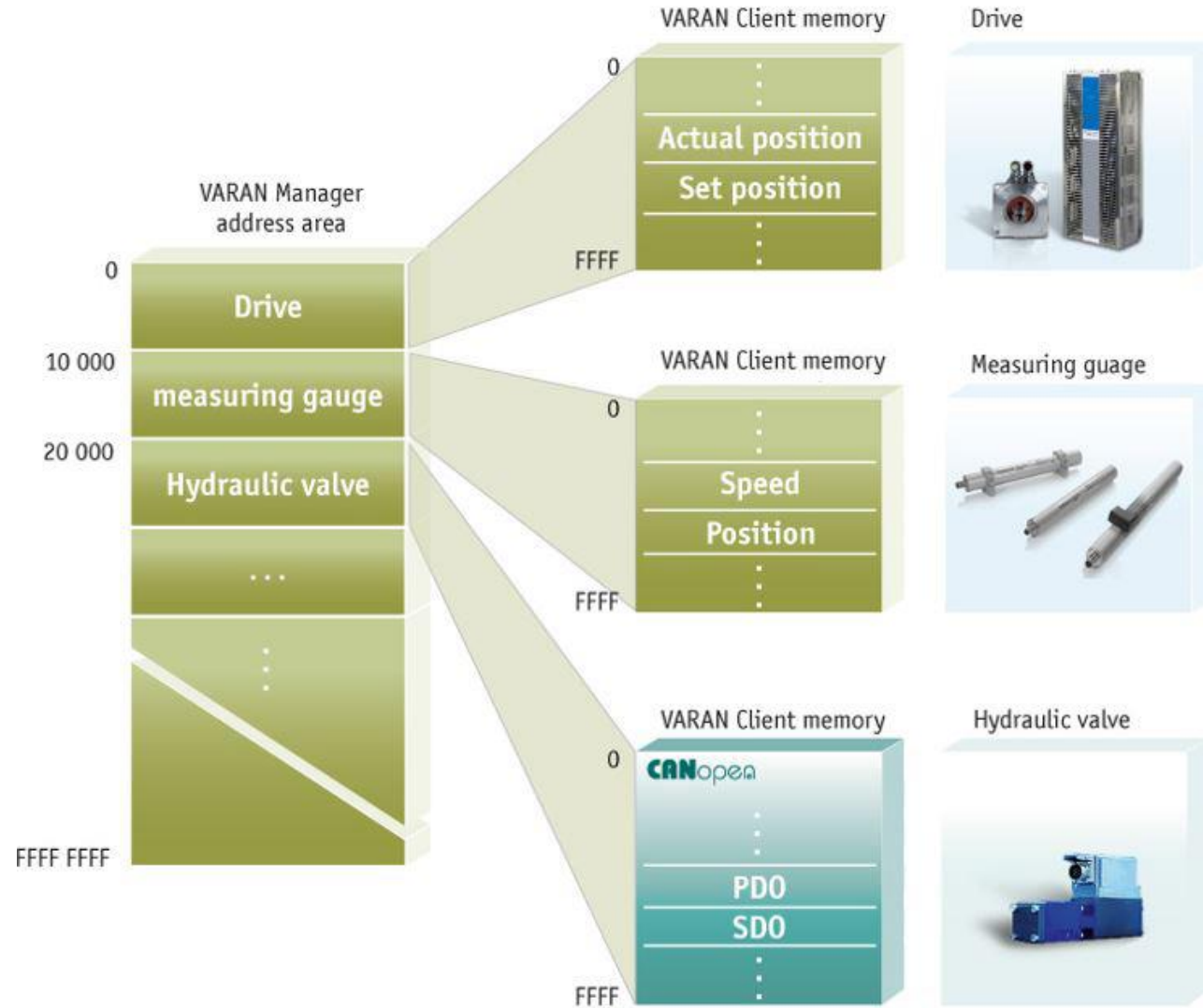


The VARAN datalink layer, which provides the data packets with checksum and guarantees consistent transmission, is based on Ethernet physics.

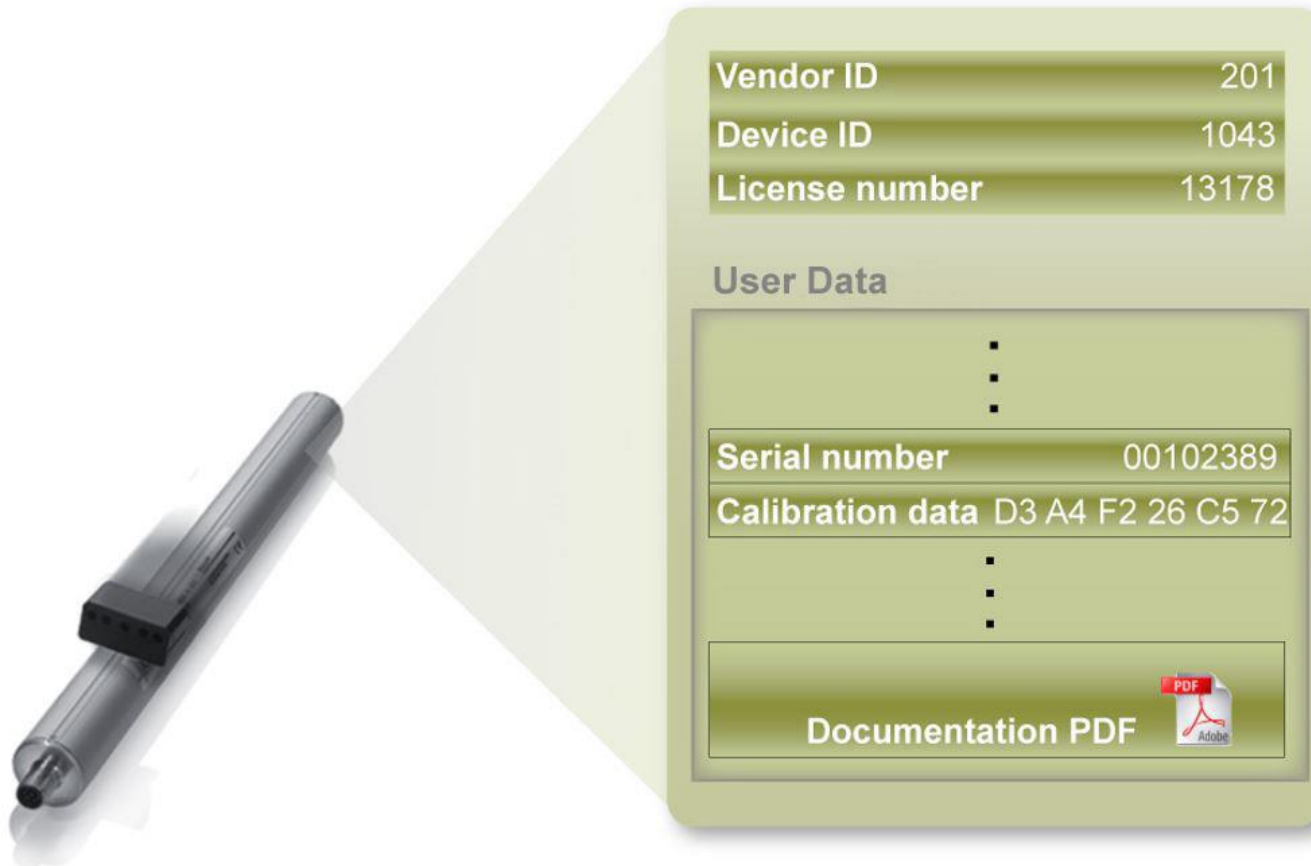
THE VARAN BUS IS SIMPLE

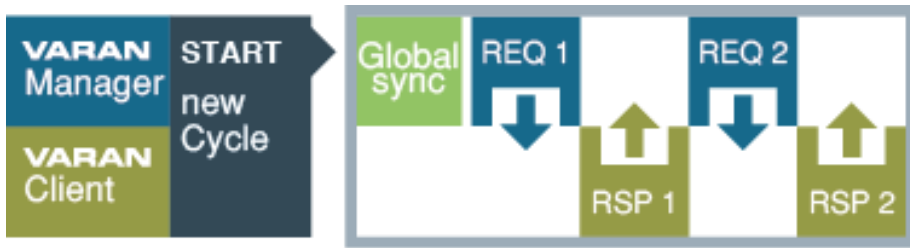


- Automatic addressing
- Simple operating principle
- Simple instruction sets
- Data exchange over the entire address range



- Unique identification for each participant





- **Standard Ethernet packets are tunneled**
 - Maximum protection against unauthorized access
 - No firewall needed

- **Asynchronous direct access** during the bus cycle

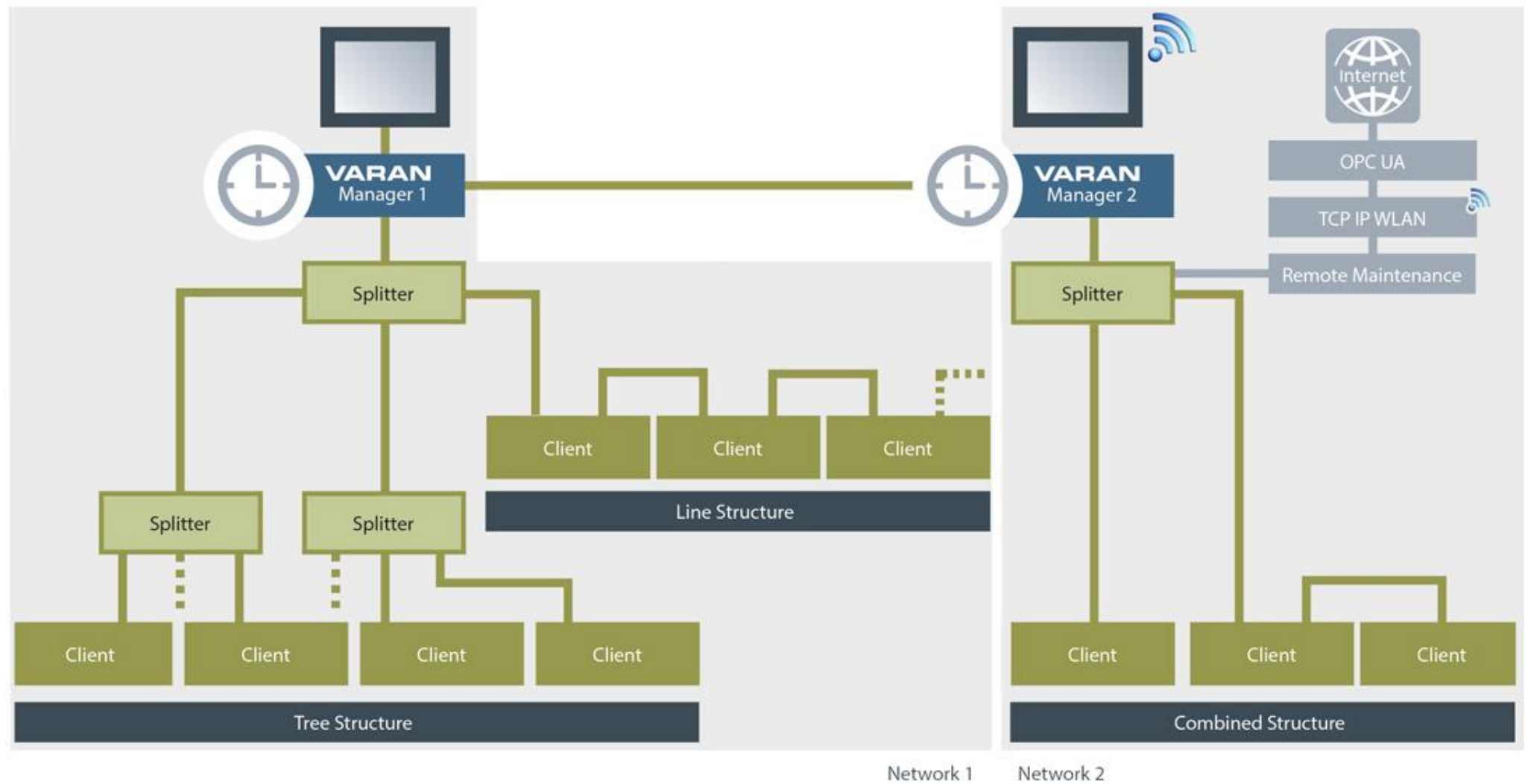


HIGH PERFORMANCE



Bus cycle time	< 100 μ s	
Isochronous access time	2.18 μ s	8 I/Os = 1 byte
	5.05 μ s	1 Drive 16-byte r/w
Asynchronous direct access	< 25 μ s	128 bytes
Synchronicity-inaccuracy	< 100 ns jitter	
	Portable to Gigabit Ethernet without protocol changes	

FLEXIBLE NETWORK TOPOLOGIES



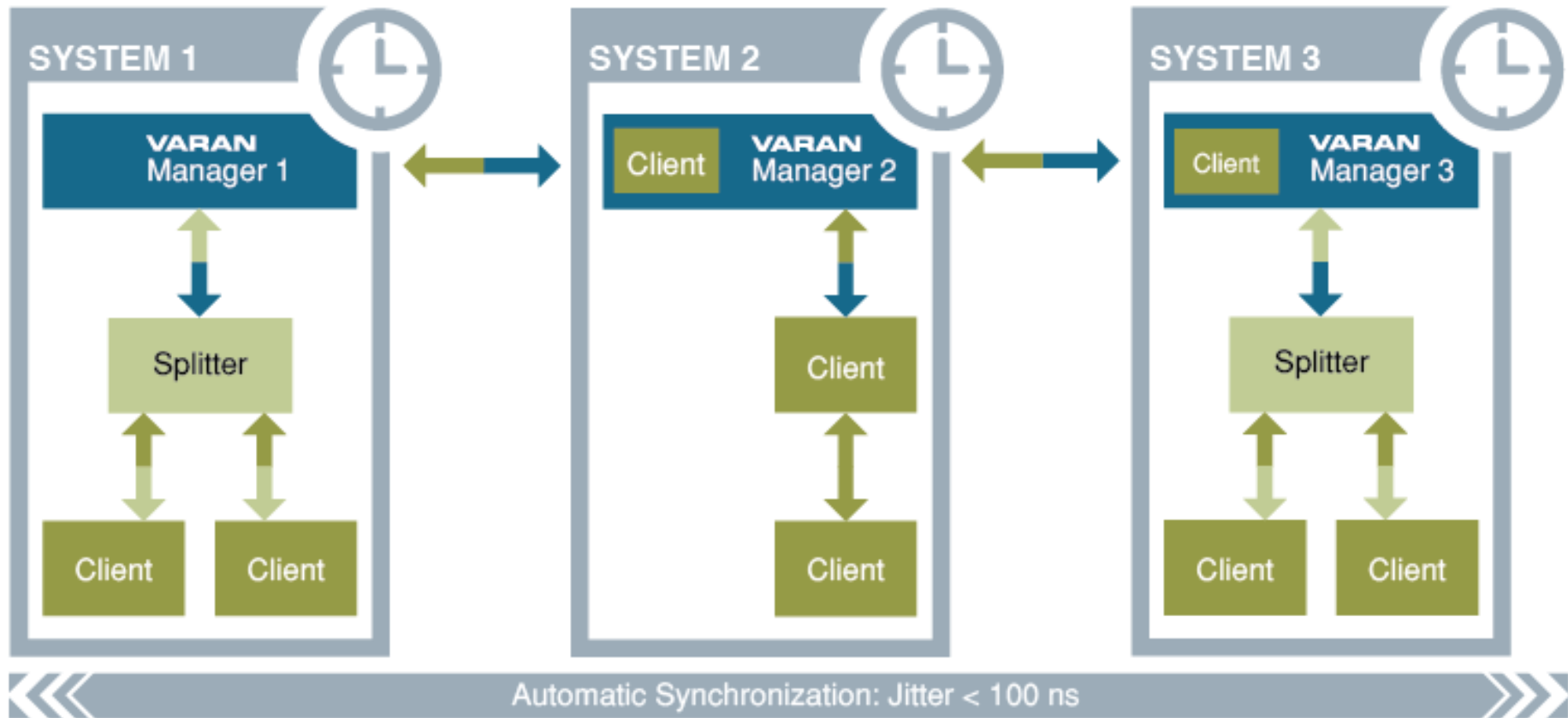
■ Hot Plug Capability

Individual VARAN Clients can be removed from the network and reconnected or exchanged during active operation

■ CANopen Integration

Simple connection of existing CANopen[®] devices in the VARAN network





Data exchange and synchronization between machines

VARAN REAL-TIME ETHERNET

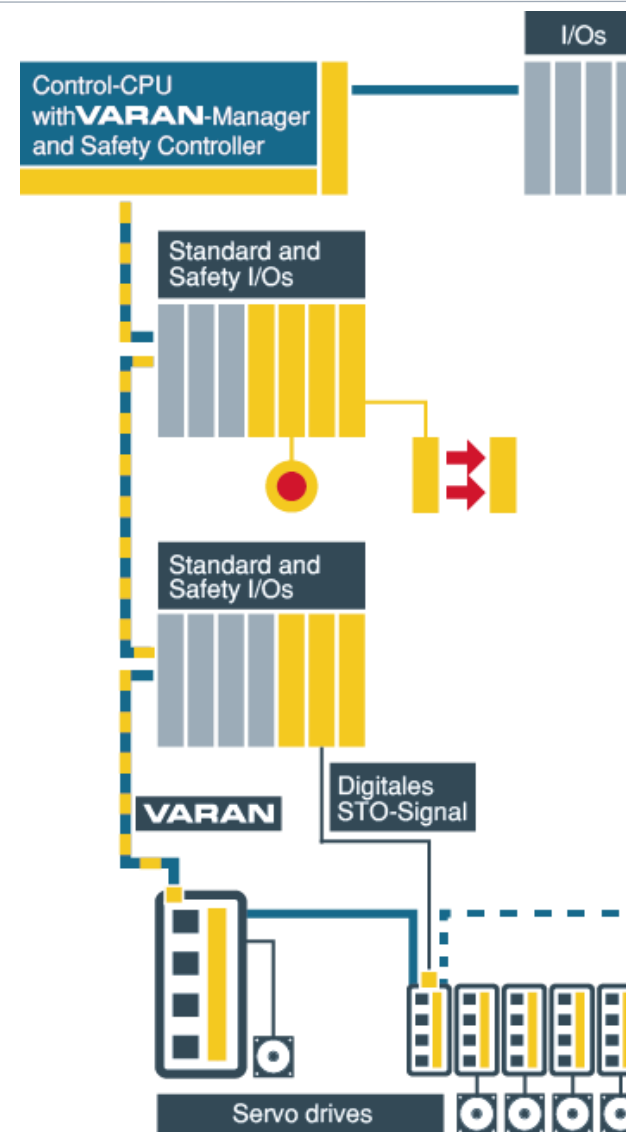


SAFETY INTEGRATION

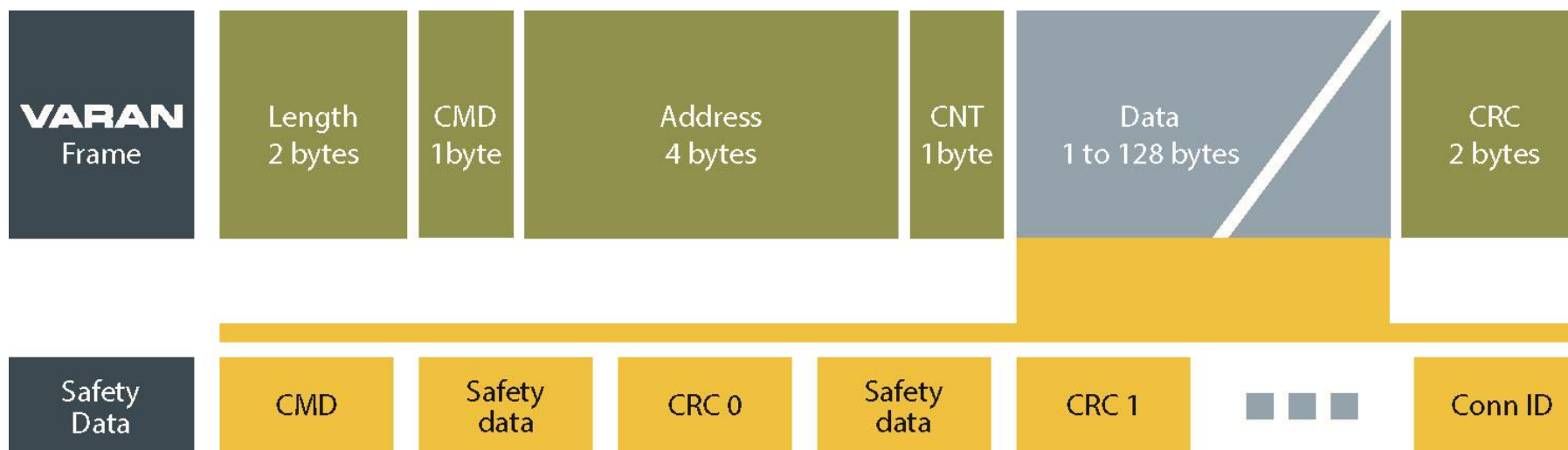
- Data transfer via Black Channel
- Decentralized Safety solutions
- Multi-Manager capable
- SIL 3 according to IEC 62061



In systems with multi-manager networks, the Safety signals can be transmitted over multiple machines and are then available to the entire production line.



- VARAN Data Frame
- Safety-oriented data is transferred via Black Channel



VARAN REAL-TIME ETHERNET



CONNECTION TECHNOLOGY



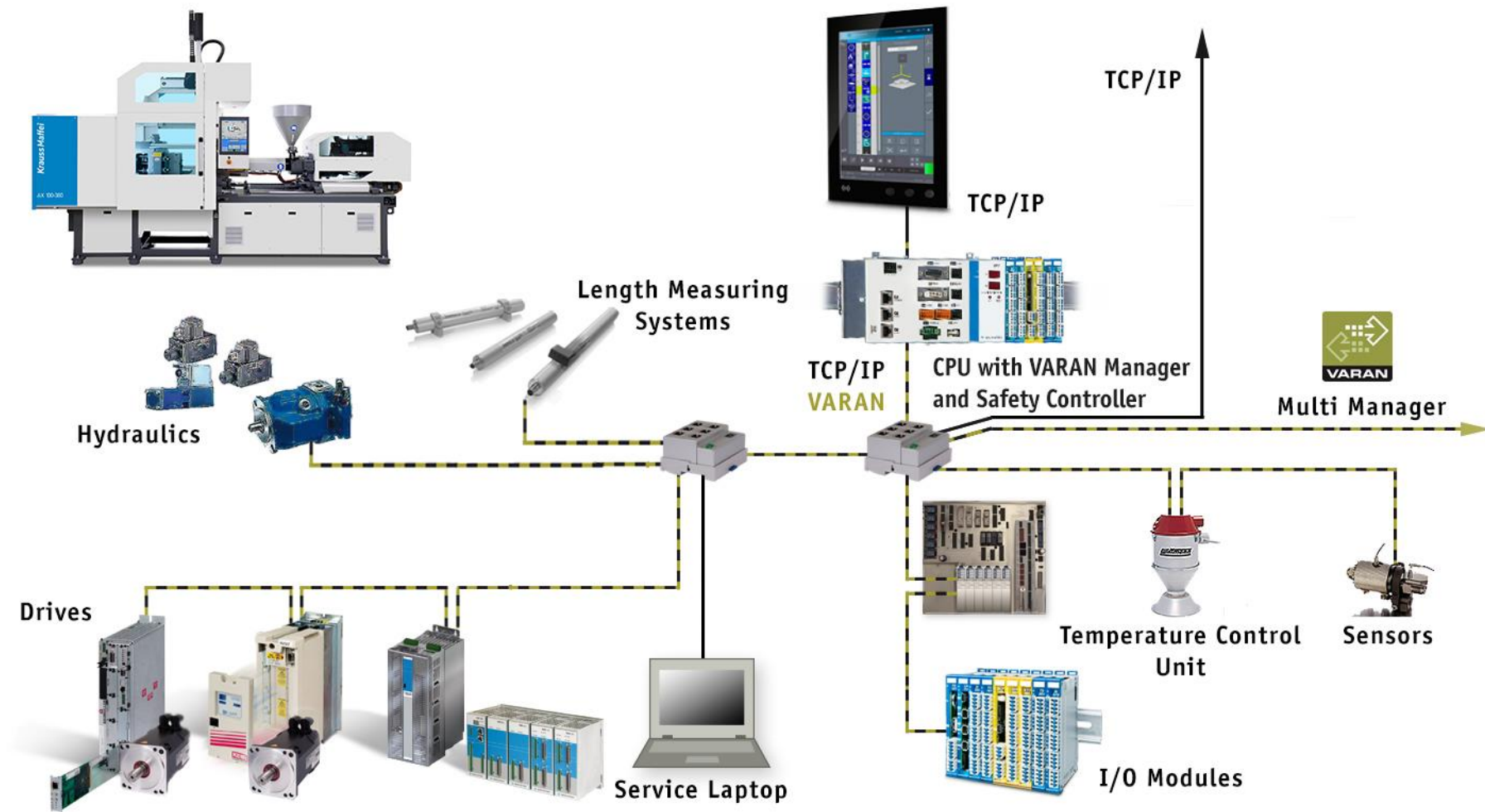
- Industrial RJ45 (IP 20) connector
- Signal and power supply with hybrid cable
 - M12 connector plug (IP67) up to 2 A
 - 8+4 power/Ethernet connection technology (IP67) up to 10 A
- Industrial Mini I/O (IP20)

VARAN REAL-TIME ETHERNET

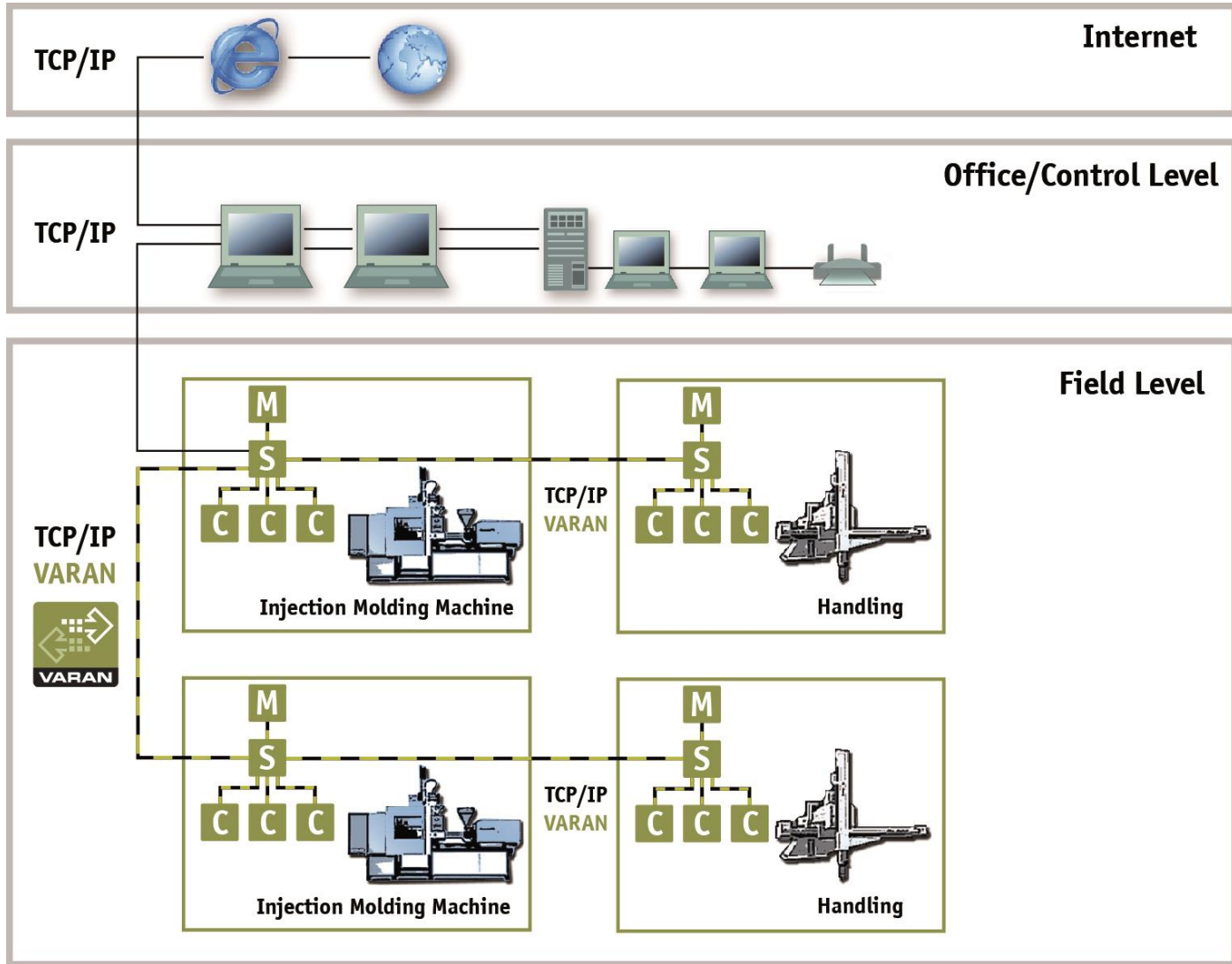


TECHNOLOGY EXAMPLES

VARAN BUS WITHIN THE MACHINE



FROM THE SMALLEST SENSOR TO THE WORLD WIDE WEB



VARAN REAL-TIME ETHERNET



THE VARAN BUS
USER ORGANIZATION

- Founded in 2006, registered organization, independent
- The VNO holds the rights to the open VARAN bus technology
- Control-independent
- Unlimited VARAN technology user rights for members
- Defined connection technology
- Cooperation with organizations such as VDMA, CiA
- CANopen[®] mapping in VARAN
- Support, maintenance and further development of the standard



...with over 50 members

Become a part of the VARAN-BUS-NUTZERORGANISATION!

						
						
			<p>That could be you!</p>			
						
						

With **VARAN**, you increase the
PERFORMANCE
and **DATA SECURITY**
of your application.